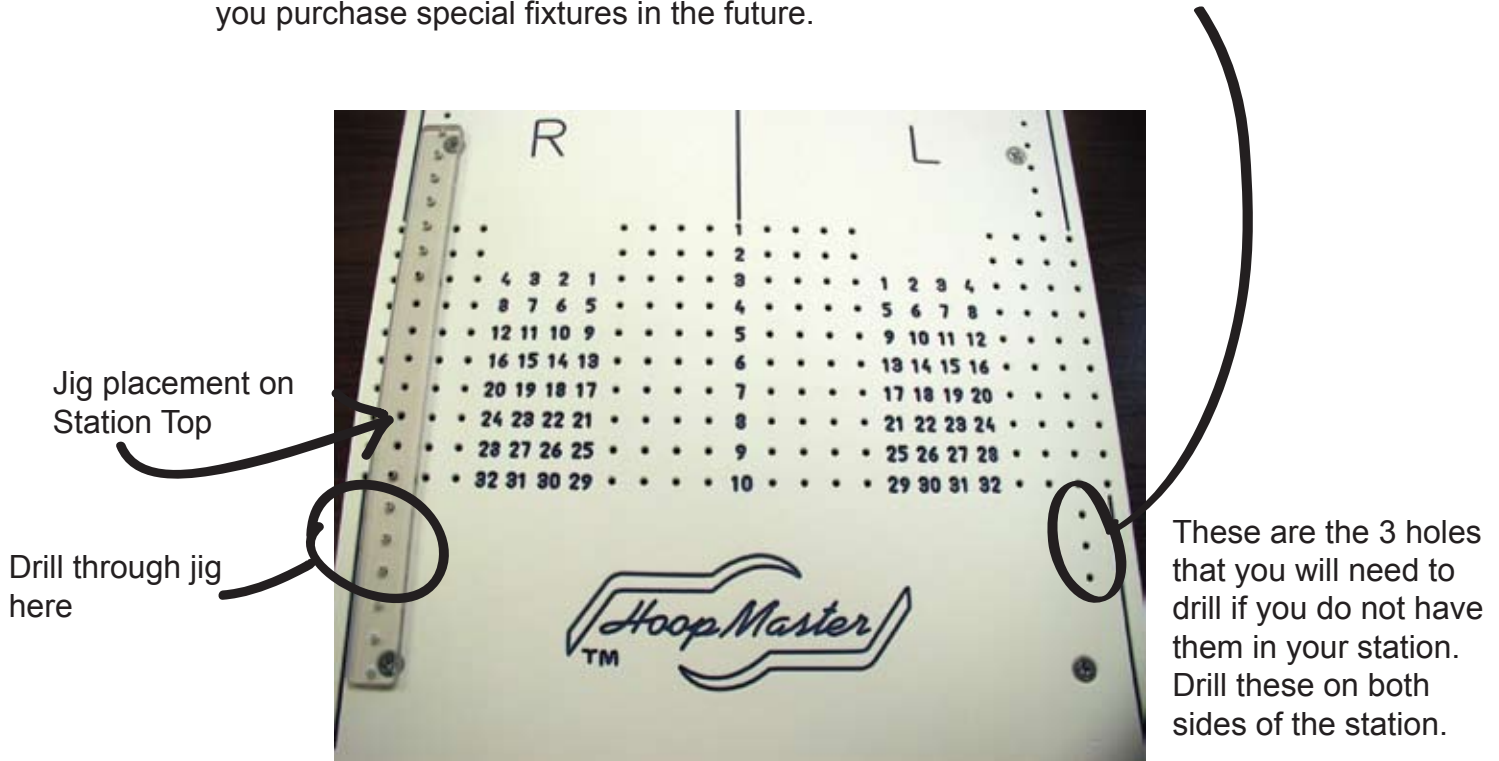


Instructions to add holes to station for 11x13 fixture

The 11x13" fixture needs the three holes (circled below) on both sides of the station. Most stations already have these holes, but if yours does not, this jig and drill bit will be used to locate and drill these holes. Please save this jig because it can also be used to put other holes in the station if you purchase special fixtures in the future.



Start by placing the jig on the station. The pins in the jig should go in the second row in from the sides of the station and in line with #4 and #32. See picture above for placement. Use the #29 drill provided to drill the new holes. Please note, there are 6 holes in each end of the jig, you only need to drill 3 of these holes now, but it would be ok if you drill all 6. Drill right through the holes in the jig and through the station. Make sure you hold the drill perpendicular to the station when drilling.

If you have any questions, please give us a call.

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